

Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
5/3/2024	13022

Name / Address

Project

Item	Description	Qty	Rate	Total
	1991-1993 XL883 Basic 1275 Conversion, with ignition			
XL/Buell 1275 Ki...				
3.596 Silver 86-...	Silver 3.596 Cylinder, 86-03	2	153.155	306.31T
HP 3600 XLRD1...	HP 3600 XLRDFS 3.600 10-1 Sportster Reverse Dome Piston 86-Present XLH883, Full Skirt, Thermal Barrier Coating	2	199.975	399.95T
C10096-3625	Cometic 91-03 Top End Gasket Kit .030 3.625 Head Gasket	1	113.74	113.74T
Cylinder Honing	Hone cylinder (each)	2	45.00	90.00
	XL/Buell 1275 kit, Silver, 86-03			910.00
	The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$850			
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders (pair)	1	50.00	50.00
	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			

Subtotal		
Sales Tax (0.0%)		
Total		

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2101-0043	Dyna 2000 Digital Ignition Module, Single or Dual Fire, W/ 7 Pin, 91-93 XL	1	264.43	264.43T
DS289326	185 CV Main Jet, 5 pack	0.2	29.75	5.95T
DS289318	45 Pilot CV/ Keihin Carb, 5 pack	0.2	29.75	5.95T
	In addition to adjusting the timing curve with the new ignition, it's essential to adjust the fuel delivery for the engine kit as well. These two jets should put you in the ball park. We also recommend accessing the mixture adjustment screw, under a plug on the underside of the carb near the outlet, and setting it 3 turns out from lightly seated.			
27794-08	10R12X Spark Plug These are the plugs we specify for the engine kit	2	6.95	13.90T
Shipping and Ha...	Shipping and Handling, TBD			0.00T

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	Subtotal	\$1,250.23
	Sales Tax (0.0%)	\$0.00
	Total	\$1,250.23