



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
7/19/2017	6213

Name / Address

Project

Item	Description	Qty	Rate	Total
	2014+ XL883 Basic 1250 Conversion			
XL/Buell 1250 ki...	Black 3.563 Cylinder, 04 - Later XL/ Buell	2	93.95	187.90T
3.563 Black 04-...	HP 3563 XL RD10 3.563 10-1 Sportster Reverse	2	154.975	309.95T
HP 3563 XL RD10	Dome Piston 91-03 XLH883			
Cylinder Honing	Hone cylinder and fit piston (each)	2	45.00	90.00T
C10094	Cometic 07-up top end gasket kit with .030 head gaskets	1	102.10	102.10T
	XL/ Buell 1250 kit, Black, 04- Later XL/ Buell			689.95
	The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver or black with highlighted fins, same price.			
	The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$649.95			
Ring Gap and Pi...	Gap Rings and Assemble into Pistons	1	40.00	40.00T
	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			

Subtotal
Sales Tax (0.0%)
Total



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BTX-11	Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring Clutch Compression Tool, Motion Pro, 90-97 Big Twin and 91+ XL This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that is so prone to failure.	1	145.95	145.95T
DS-197026			70.00	70.00T
CY-34955-04FM	Cyco 2004-up sportster primary gasket This is a high quality rubber-coated steel primary gasket	1	12.00	12.00T
1020-1494	Dynojet Powervision, Delphi models, CAN bus version, 11+ Softail, 12+ Dyna, 14+ Touring, 14+ Sportster	1	549.95	549.95T

Subtotal		
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	The Dynojet Powervision is the cat's meow for EFI tuners. This is a flash type tuner that can be left on the bike or taken off after programming the factory ECM. If left on the bike, it can be used for diagnostics, as gauges, or for autotuning the fuel delivery. We can provide a good starting point map from which you can autotune to dial it in for your specific combination. The autotune function works with your stock narrow-band oxygen sensors and does a good job through the meat of the riding range. To tune the high rpm & high load areas of the map, we recommend the optional add-on Autone Pro kit, which includes wideband oxygen sensors and an interface to make them work with the Powervision. It sells for \$420.95			
IXU24	IXU24 Denso Iridium Spark Plug, Cold	2	10.95	21.90T
Shipping and Ha...	Shipping and Handling TBD		0.00	0.00T

Subtotal	\$1,529.75
Sales Tax (0.0%)	\$0.00
Total	\$1,529.75