



# Hammer Performance

355 McGhee Road  
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

# Estimate

Date	Estimate #
3/31/2021	10622

Name / Address

Project

Item	Description	Qty	Rate	Total
	2014+ XL883 Basic 1275 Conversion			
XL/Buell 1275 Ki...	Black 3.596 Cylinder, 04 Later	2	181.475	362.95T
3.596 Black 04 ...	HP 3600 XLRDFS 3.600 10-1 Sportster Reverse	2	179.975	359.95T
HP 3600 XLRD1...	Dome Piston 86-Present XLH883, Full Skirt, Thermal Barrier Coating			
C10094-3625	Cometic 07-up top end gasket kit with .030 3.625 head gasket	1	102.10	102.10T
Cylinder Honing	Hone cylinder and fit piston (each)	2	45.00	90.00
	XL/Buell 1275 kit, Black, 04- Later XL/ Buell The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver or black with highlighted fins, same price. The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$875			915.00
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders (pair)	1	50.00	50.00

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	<b>Subtotal</b>
	<b>Sales Tax (0.0%)</b>
	<b>Total</b>



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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
BTX-11	Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring	1	164.95	164.95T
DS197026	Clutch Compression Tool, Motion Pro, 90-97 Big Twin and 91+ XL	1	70.00	70.00T
	This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that is so prone to failure.			
CY34955-04FM	Cyco 2004-up sportster primary gasket This is a high quality rubber-coated steel primary gasket	1	12.00	12.00T
1020-2325	Dynojet Powervision, Black Series, Delphi models, CAN bus version, 11+ Softail, 12+ Dyna, 14+ Touring, 14+ Sportster	1	475.00	475.00T

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27794-08	The Dynojet Powervision is the cat's meow for EFI tuners. This is a flash type tuner that can be left on the bike or taken off after programming the factory ECM. If left on the bike, it can be used for diagnostics, as gauges, or for autotuning the fuel delivery. We will provide a starting point map from which you can autotune to dial it in for your specific combination. The autotune function works with your stock narrow-band oxygen sensors and does a good job through the meat of the riding range. An add-on wideband product is available that does a better job in the high load, high rpm areas of the map.			
	10R12X Spark Plug	2	5.95	11.90T
	These are the spark plugs we specify for the engine kit			
Shipping and Ha...	Shipping and Handling TBD		0.00	0.00

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	<b>Sales Tax (0.0%)</b>	\$0.00
	<b>Total</b>	\$1,698.85