



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
4/1/2021	10652

Name / Address

Project

Item	Description	Qty	Rate	Total
	1986-1987 XL883 90+hp 1275 Conversion, sans air cleaner and exhaust			
XL/Buell 1275 Ki...				
3.596 Silver 86-...	Silver 3.596 Cylinder, 86-03	2	131.475	262.95T
HP 3600 30DD6...	HP 3600 30DD61FS 3.600 30 Degree 10.5-1 Piston With Reverse Dome, 61 CC Chamber, Full Skirt, Thermal Barrier Coating	2	179.975	359.95T
C9907-3750	Cometic 1986-90 Top End Gasket Kit, .030 3.600 Head/.020 Base	1	102.10	102.10T
Cylinder Honing	Hone cylinder and fit piston (each) XL/Buell 1275 kit, Silver, 86-03	2	45.00	90.00T
	The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black or black with highlighted fins, same price. The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$775			815.00
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders (pair)	1	50.00	50.00

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	Subtotal
	Sales Tax (0.0%)
	Total



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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
Impact Head Se...				
Head Porting 5/16	5/16 Head Porting Service	1	590.00	590.00T
VG5701	5/16 +.001 Exhaust Valve Guide	2	13.00	26.00T
VG5601	5/16 +.001 Intake Valve Guide	2	13.00	26.00T
V312531-100	5/16 Valve Guide Seal, Viton, pack of 100	0.04	200.00	8.00T
	Impact Head Porting Service 5/16			650.00
Angled Squish B...	Cut Angled Squish Band (each)	2	0.00	0.00T
	This service makes the chambers match the 30 degree pistons in the engine kit. We throw this in for free when someone buys an engine kit and head work together.			
DS199296	Andrews V4 Cam Set for 1986-1990 XL	1	402.95	402.95T
2011-1501	Cometic Cam Cover gasket 86-90 XL	1	13.00	13.00T
HPFLXL 10.333...	XL Intake Pushrod 10.333x.065x3/8 (-.020)	2	14.875	29.75T
HPFLXL 10.400...	XL Exhaust Pushrod 10.400x.065x3/8 (-.020)	2	14.875	29.75T
	These are high quality .065" wall heat treated chrome moly pushrods with Mae West ends. You cannot buy a finer pushrod.			
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2101-0027	Dyna 2000I PC Programmable Ignition Module This ignition module will let you select an appropriate ignition curve for your bike. Static time it per the instructions, set it on curve 4, and it'll be perfect.	1	273.99	273.99T
35-0358	1.70mm main jet for Keihin butterfly carb, 86-87 XL	1	5.95	5.95T
27794-08	10R12X Spark Plug	2	5.95	11.90T
80312	Red Line Assembly Lube, 4 OZ	1	9.95	9.95T
Shipping and Ha...	Shipping and Handling TBD		0.00	0.00T

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	Sales Tax (0.0%)	\$0.00
	Total	\$2,292.24