

# Hammer Performance

355 McGhee Road  
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

# Estimate

| Date     | Estimate # |
|----------|------------|
| 5/3/2024 | 13030      |

| Name / Address |
|----------------|
|                |

| Project |
|---------|
|         |

| Item                | Description   | Qty | Rate    | Total   |
|---------------------|---|-----|---------|---------|
|                     | 1988-1990 XL883<br>Basic 1275 Conversion, with ignition   |     |         |         |
| XL/Buell 1275 Ki... |   |     |         |         |
| 3.596 Silver 86-... | Silver 3.596 Cylinder, 86-03  | 2   | 153.155 | 306.31T |
| HP 3600 XLRD1...    | HP 3600 XLRDFS 3.600 10-1 Sportster Reverse<br>Dome Piston 86-Present XLH883, Full Skirt,<br>Thermal Barrier Coating  | 2   | 199.975 | 399.95T |
| C9907-3625          | Cometic 1986-90 Top End Gasket Kit, .030 3.625<br>Head/.020 Base  | 1   | 113.74  | 113.74T |
| Cylinder Honing     | Hone cylinder (each)  | 2   | 45.00   | 90.00   |
|                     | XL/Buell 1275 kit, Silver, 86-03  |     |         | 910.00  |
|                     | The above engine kit has silver small fin cylinders<br>included (correct fin style for 86-03 bikes). The<br>cylinders are also available in straight black (same<br>price) or black with highlighted fins (\$50 additional).<br>The above also includes the optional upgrade to a<br>Cometic EST full top end gasket set, which is<br>recommended. Without this upgrade, the kit comes<br>with head and base gaskets only and sells for \$850 |     |         |         |
| Ring Gap and Pi...  | Gap Rings and Assemble Pistons and Rings into<br>Cylinders  | 1   | 50.00   | 50.00   |
|                     | This is our optional preassembly service. We<br>precision gap your rings using our high-end gapping<br>machine which does a perfect job every time, and<br>then we assemble the pistons and rings into the<br>cylinders and ship them in sealed plastic bags,<br>ready for installation. This service greatly simplifies<br>installation and eliminates the need for any special<br>tools on your end.  |     |         |         |

|                         |  |  |
|-------------------------|--|--|
| <b>Subtotal</b>         |  |  |
| <b>Sales Tax (0.0%)</b> |  |  |
| <b>Total</b>            |  |  |

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| 2101-0027          | Dyna 2000I PC Programmable Ignition Module<br>While not strictly necessary on a basic conversion like this, this ignition module will let you get the most out of the engine kit. With it, you can select an appropriate ignition curve for your bike, for maximum power while avoiding detonation. Static time it per the instructions, set it on curve 4, and it'll be perfect. If you choose to retain your stock ignition, you can make it work by backing down the timing per the kit tuning instructions, however, the curve won't be optimal for the engine kit. | 1   | 264.43 | 264.43T |
| DS289326           | 185 CV Main Jet, 5 pack   | 0.2 | 29.75  | 5.95T   |
| DS289318           | 45 Pilot CV/ Keihin Carb, 5 pack  | 0.2 | 29.75  | 5.95T   |
| 27794-08           | 10R12X Spark Plug<br>These are the spark plugs we specify for the engine kit  | 2   | 6.95   | 13.90T  |
| Shipping and Ha... | Shipping and Handling TBD   |     | 0.00   | 0.00T   |

|   |                         |            |
|---|-------------------------|------------|
| This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order. | <b>Subtotal</b>         | \$1,250.23 |
|   | <b>Sales Tax (0.0%)</b> | \$0.00     |
|   | <b>Total</b>            | \$1,250.23 |