



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
3/31/2021	10623

Name / Address

Project

Item	Description	Qty	Rate	Total
	1991-1993 XL883 Basic 1275 Conversion, with ignition			
XL/Buell 1275 Ki...	Silver 3.596 Cylinder, 86-03	2	131.475	262.95T
3.596 Silver 86-...	HP 3600 XLRD10 3.600 10-1 Sportster Reverse Dome Piston 86-Present XLH883	2	179.975	359.95T
HP 3600 XLRD1...	Cometic 91-03 Top End Gasket Kit .030 3.625 Head Gasket	1	102.10	102.10T
C10096-3625	Hone cylinder and fit piston (each)	2	45.00	90.00T
Cylinder Honing	XL/Buell 1275 kit, Silver, 86-03 The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black or black with highlighted fins, same price. The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$775			815.00
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders (pair) This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.	1	50.00	50.00

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	Subtotal
	Sales Tax (0.0%)
	Total



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2101-0044	Dyna 2000 7-pin Module, dual fire only	1	223.99	223.99T
DS289326	185 CV Main Jet, 5 pack	0.2	22.50	4.50T
DS289318	45 Pilot CV/ Keihin Carb, 5 pack	0.2	29.75	5.95T
	In addition to adjusting the timing curve with the new ignition, it's essential to adjust the fuel delivery for the engine kit as well. These two jets should put you in the ball park. Wealso recommend accessing the mixture adjustment screw, under a plug on the underside of the carb near the outlet, and setting it 3 turns out from lightly seated.			
27794-08	10R12X Spark Plug These are the plugs we specify for the engine kit	2	5.95	11.90T
Shipping and Ha...	Shipping and Handling, TBD			0.00T

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	Sales Tax (0.0%)	\$0.00
	Total	\$1,111.34