



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
3/31/2021	10613

Name / Address

Project

Item	Description	Qty	Rate	Total
	1998-2003 XL883 Basic 1250 Conversion With Ignition			
XL/Buell 1250 Ki...	Silver 3.563 Cylinder, 86-03	2	93.975	187.95T
3.563 Silver 86-...	HP 3563 XL RD10FS 3.563 10-1 Sportster	2	154.975	309.95T
HP 3563 XL RD...	Reverse Dome Piston, Full Skirt, 86-Present XLH883			
C10096	Cometic 91-03 Top End Gasket Kit .030 3.600 Head Gasket	1	102.10	102.10T
Cylinder Honing	Hone cylinder (each) XL/Buell 1250 kit, Silver, 86-03	2	45.00	90.00
	The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black or black with highlighted fins, same price. The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$650			690.00
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders	1	50.00	50.00

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	Subtotal
	Sales Tax (0.0%)
	Total



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2101-0027	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end. Dyna 2000I PC Programmable Ignition Module While not strictly necessary on a basic conversion like this, this ignition module will let you get the most out of the engine kit. With it, you can select an appropriate ignition curve for your bike, for maximum power while avoiding detonation. Static time it per the instructions, set it on curve 4, and it'll be perfect. If you choose to retain your stock ignition, you can make it work by backing down the timing per the kit tuning instructions, however, the curve won't be optimal for the engine kit.	1	273.99	273.99T
DS289326	185 CV Main Jet, 5 pack	0.2	22.50	4.50T
DS289318	45 Pilot CV/ Keihin Carb, 5 pack	0.2	29.75	5.95T
27794-08	10R12X Spark Plug	2	5.95	11.90T
Shipping and Ha...	Shipping TBD		0.00	0.00

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	Sales Tax (0.0%)	\$0.00
	Total	\$1,036.34